Hempel's Prop NCT 7455X

Product characteristics

Description
Hempel's Prop NCT is a high performance, self-polishing antifouling for use on propellers and outdrives.

Use antifouling paints safely. Always read the label and product information before use.

Recommended use
Suitable for all substrates below the waterline.

Service temperature:
- Minimum, recommended by Hempel for dry exposure: -50°C [-58°F].

Features
- Easy to apply.
- Short recoating intervals.

Product safety

Flash point 39°C [101°F]

VOC content

Legislation	Value
EU	686 g/L [5.72 lb/US gal]

VOC values may vary with shade, please consult the Safety Data Sheet, section 9.

Handling
Handle with care. Before and during use, observe safety labels on packaging and paint containers and follow all local and national safety regulations. Always consult Hempel's Safety Data Sheet for this product along with the Product Data Sheet.

Product data

Product code: 7455X

Standard shade / code: Penta grey / Grey 10430

Gloss: Semi-flat

Volume solids: 28 ± 2%

Specific gravity: 1.1 kg/L [9 lb/US gal]

Reference dry film thickness: 25 micron [1.0 mils]

Surface preparation

Cleanliness
- Remove salts, detergents, contaminants and marine growth by high pressure fresh water cleaning.

New build:
- Uncoated surface: Prime prepared surface with Hempel's Light Primer and apply a tiecoat of Hempel's Underwater Primer whilst the surface is still tacky.

Maintenance and Repair
- Existing old self-polishing or traditional antifouling: Remove loose matter and contaminants by high pressure fresh water cleaning.
- Existing old hard matrix antifouling or an unknown antifouling: High pressure fresh water clean, wet abrade, remove dust.
- Clean and dry the surface.
- If condition of previous antifouling is poor, seal with 1 coat of Hempel's Underwater Primer.
- If previous antifouling is in general bad condition, it is recommended to remove previous coats and prime before applying antifouling.

Application

Cleaner
Hempel's Thinner 08080
Hempel's Thinner 808 08081

Hempel's Prop NCT 7455X

Film thickness

	Recommended
Dry film thickness	25 micron [1.0 mils]
Wet film thickness	88 micron [3.5 mils]
Theoretical spreading rate	11 m²/L [448 sq ft/US gal]

Aerosol application can give a lower thickness per coat than other methods. Apply several coats to obtain specified film thickness.

Application conditions

- To avoid condensation, apply on a clean and dry surface with a temperature that is at least 3°C [5°F] above the dew point.

Relative Humidity:

- Relative humidity must be below 85% during application.

Application remarks

- Shake well before use.
- Mask other areas including the anodes prior to application.
- Spray from a distance of 20 - 30 cm from surface. Apply one layer of the product at a time until a smooth, uniform surface is obtained. Shake can occasionally during use. Spray upside down at the end of spraying to clean the nozzle.
- If applying over Hempel's Light Primer or Hempel's Light Primer Spray, apply the spray whilst the surface is still tacky.
- Copper containing antifouling must not have any electrical contact with aluminium hull and other aluminium components.
- Wear protective gloves/clothing and eye/respiratory protection.

Drying and overcoating

Product compatibility

- Previous coat: Recommended products are: Hempel's Prop Primer, Hempel's Underwater Primer
- Subsequent coat: None.

Drying time

Surface temperature		**20°C** [68°F]	**10°C** [50°F]	**30°C** [86°F]
Touch dry	min	15	30	9
Surface dry	hours	4	8	2

Determined for dry film thickness 25 micron [1.0 mils] at standard conditions, see Hempel's Explanatory Notes for details. Time to immersion: Minimum: 24 Hours 20°C ; Maximum 9 months

Overcoating

Hempel's specification supersedes any guidelines indicated in the overcoating table

Quality name		**10°C** [50°F]	**20°C** [68°F]	**30°C** [86°F]
		Immersion		
Hempel's Prop NCT 7455X	Min	60 min	30 min	25 min
	Max	No max	No max	No max

Drying conditions

- To obtain the drying time stated, it is important to maintain sufficient ventilation during application, drying and curing.
- Condensation on the freshly applied coating should be avoided.

Overcoating details

- No maximum overcoat interval, but after prolonged exposure to polluted atmosphere, remove accumulated contamination by high pressure fresh water cleaning and allow to dry before applying next coat.

Other remarks

- The surface must be clean before overcoating.

Storage

Shelf life

Ambient temperature	**25°C** [77°F]
Product	36 months

Shelf life from date of production, when stored in original, unopened containers. Thereafter, the product quality must be re-inspected. Storage at elevated temperatures may reduce shelf life. The shelf life printed on product labels is based on regional climate conditions. For advice, please consult Hempel.

Storage conditions

- Product must be stored according to local legislation, at minimum 5°C [41°F], without direct sunlight and protected from rain and snow.
- The product must be stored in accordance with Safety Data Sheet, label and local regulations. Keep the containers in a dry, shaded, cool, well-ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

Hempel's Prop NCT 7455X

Additional documents

Additional information is available at the Knowledge Center: https://www.hempel.com/knowledge-center . The documents below can be found in the Technical Guidelines section: https://www.hempel.com/knowledge-center/technical-guidelines or at the Hempel website.

- Explanatory Notes for Product Data Sheet.
- Application methods.
- Further information: Hempel Yacht Paint Manual and hempelyacht.com

This Product Data Sheet ("**PDS**") relates to the supplied product ("**Product**") and is subject to updating from time-to-time. Accordingly, the buyer/applicator should have regard to the PDS supplied together with the relevant batch of the Product (and not an earlier version). In addition to the PDS, the buyer/applicator may receive some or all of the following specifications, statements and/or guidelines as listed below or as are available from the Hempel website under 'Products' at www.hempel.com (the "**Additional documents**"):

No.	Document description	Location/comments
1.	Technical Statement	One-off specific advice provided on request for specific projects
2.	Specification	Only issued for specific projects
3.	PDS	This document
4.	Explanatory Notes to the PDS	Available at www.hempel.com and contain relevant information about the Product testing parameters
5.	Application Instruction	Where available, at www.hempel.com
6.	Generic technical guidelines (e.g. on application and surface preparation)	Where available, at www.hempel.com

In the event of a conflict of information between the PDS and the Additional documents, the order of priority of information shall be in the order as set out above. In such event you should also contact your representative at Hempel for clarification. Furthermore, the buyer/applicator must have full regard to the relevant Safety Data Sheet provided with each Product and which can also be downloaded from www.hempel.com.

Hempel shall not be liable for defects where the application of the Product has not been made fully in accordance with the recommendations and requirements set out in the relevant PDS and the Additional Documents. The information and terms of this disclaimer apply to this PDS, the Additional documents and any other documents supplied by Hempel in respect of the Product. In addition, the Product is supplied and all technical assistance is given subject to Hempel's General Conditions of Sale, Delivery and Service, unless otherwise expressly agreed in writing.